



KR1 is an automatic knotting system that can be used in many industrial applications, enabling to **knot** bobbins, from the finest to the most sophisticated yarns.

## Suitable for a large yarn panel

### DTY



76 dTex F 24 PET



167 dTex F 48 PET DTY



300 x 11 den PET DTY



600 x 2 den PET DTY



1800 x 2 den PET DTY

### CARPET YARNS



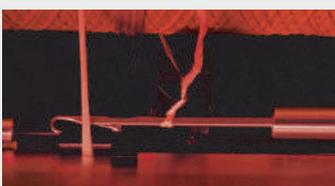
900 x 2 dTex PA6



1000 dTex PP



1550 dTex PET



2285 dTex F 420 PET BCF



2550 x 2 dTex PET

### ARTIFICIAL TURF



5200 dTex 8 monofilaments  
texturized PE



7200 dTex 8 monofilaments  
PE

### TIRE CORD



1600 x 2 dTex PA6  
Tire Cord

### TAPE



800 dTex Tape

AUTOMATION SOLUTIONS FOR BOBBIN HANDLING & KNOTTING

**KNOT**

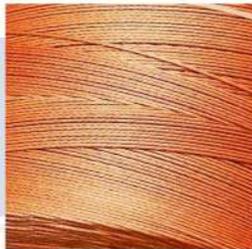
**LABEL**

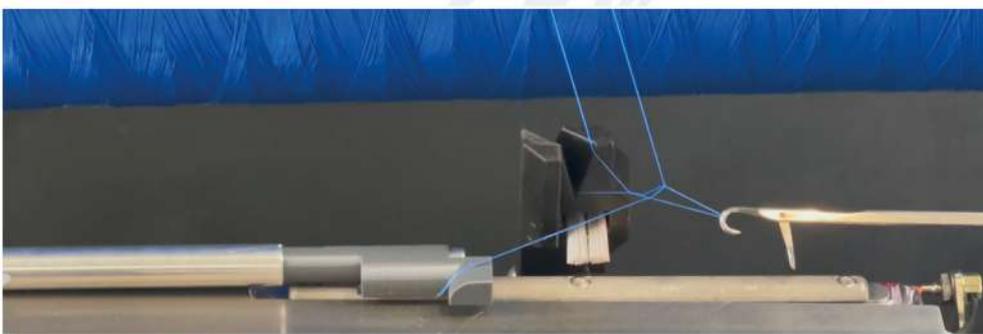
**CONTROL**

**WEIGH**

**PACK**

**SUITABLE FOR EVERY TYPE OF TECHNICAL YARN :**

<b>Material</b>	 <p><b>ARAMID</b></p>	 <p><b>GLASS FIBER</b></p>	 <p><b>CARBON</b></p>	 <p><b>ALL POLYMER YARNS</b></p>
<b>Yarn Presentation</b>	 <p><b>TAPE</b></p>	 <p><b>FILAMENT</b></p>	 <p><b>FDY</b></p>	 <p><b>TWISTED</b></p> <p><i>AND MORE ...</i></p>



**SEND US YOUR SAMPLES**

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# Artificial Intelligence at the Service of Automatic Knotting

## KNOTTING AND BOBBIN HANDLING



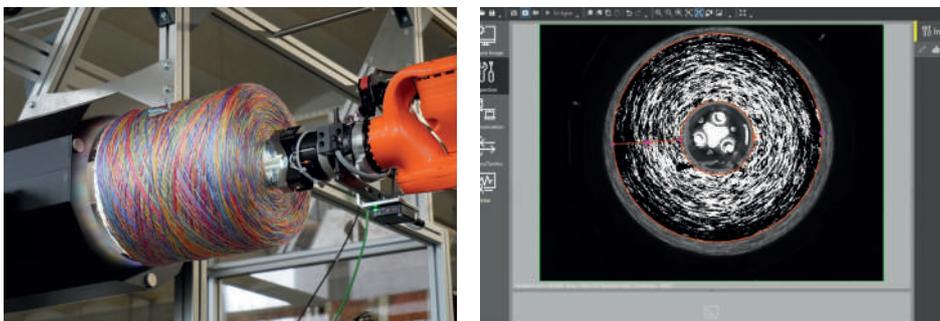
KR1 automates bobbin knotting for all yarn types, from fine to technical fibers. It handles up to 240 bobbins per hour, reducing manual work and increasing productivity.

*KNOTTING*

*LABELING*

*PACKING*

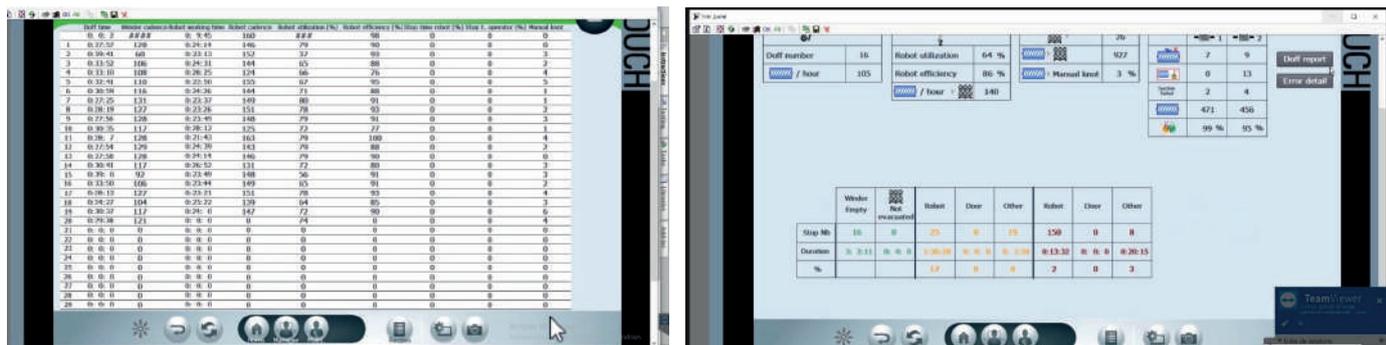
## VISION AND AI-ASSISTED QUALITY CONTROL



Its deep-learning vision system detects defects instantly (mix-ups, twists, impurities), ensuring superior quality control beyond human capability.

## OPC-UA COMMUNICATION & CONNECTIVITY

The KR1 can collect the necessary data for your Manufacturing Execution System (MES) to best optimize your production.



**A smart solution for optimized production**

With AI-driven automation, KR1 makes textile production faster, more precise, and cost-efficient.



KR1 knotting cell can benefit from customizable extensions, increasing the level of automation of your process.



### What about complete cell ?

The KR1 complete cell is composed of 2 knotters, 1 labeller and 1 robot. With the use of this industrial robot running 24/7, this advanced automation system will allow to reduce overall costs, as well as energy and labor.

#### Characteristics & Technical Infos

Cadence :	<b>Complete cell</b> : Up to 144 bobbins per hour <b>Knotting unit</b> : Up to 240 bobbins per hour
Dimensions (mm) :	<b>Complete cell</b> : 6101 x 3660 x 2732 (L x l x h) <b>Knotting unit</b> : 1233 x 890 x 790 (L x l x h)
Energy consumption (pneumatic) :	<b>Complete cell</b> : 190 Nm <sup>3</sup> /h <b>Knotting unit</b> : 270 Nm <sup>3</sup> /h
Energy consumption (electric) :	<b>Complete cell</b> : 1 kWh <b>Knotting unit</b> : 0.2 kWh



## **Revolutionary solutions for the factory of the future in textile machines and mechatronics**

We imagine, build and integrate innovative textile systems for flooring qualities, home linen, fashion fabrics and technical textiles. Sharing inspiration and expertise with our customers worldwide, we shape the textile industry of the future. Creating success for them all, from yarn to finished product.

 **VANDEWIELE**  
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